

## **GEL INSTANT ADHESIVE DISPENSING KIT INSTRUCTIONS**

**Important:** Read instructions carefully before attempting to dispense GEL INSTANT ADHESIVES.

To adapt the reservoir on the dispensing system to dispense gel instant adhesives, packaged in the 200 gram squeeze tubes, use the following procedure:

1. Turn system "Off" and release all of the pressure within the tank by depressing the toggle valve on cover.
2. Remove cover from the reservoir and unscrew brass nut from tank fitting and remove feedline from tank fitting.
3. Slide spring guard, brass nut and new tank fitting ferrule over feedline.
4. Install feedline through tank fitting so it extends 2" (50 mm) below underside of cover. Slide ferrule and nut down onto tank fitting and secure feedline.
5. Remove cap from the 200 gram tube of gel instant adhesive. Turn cap over and pierce opening in adhesive tube.
6. Apply film of silicone grease to threads on adhesive tube.
7. Screw the disposable plastic tube-tubing connector onto the adhesive tube securely.
8. Slide plastic nut/sleeve over feedline that extends below cover.
9. Insert feedline into connector on tube of adhesive. Slide the nut/sleeve down onto connector and secure feedline.
10. Place adhesive tube down into the reservoir and secure cover.
11. Turn system "On" and adjust reservoir pressure to 20 psi (1.5 kg/cm<sup>2</sup>). Reservoir pressure will squeeze adhesive tube, forcing adhesive to flow through the feedline to the applicator.
12. System is now ready for use.

**Note:** At the first sign of stress or kinking of the adhesive feedline, the entire line should be replaced.

**Ordering Information:** Part Number: 982450 Description: Gel I.A. Dispensing Kit

Each kit contains; (1) 6 foot (1.8 meter) length of adhesive feedline tubing, (3) tube-tubing connectors, (3) plastic nuts with sleeves, (1) tank fitting and ferrule, and (1) 6 gram tube of silicone grease.

Instruction Sheet 982449