



EQUIPMENT Instruction Sheet

Loctite® DuraPump 2-Zone Heat Controller P/N: 1051627 User Instructions

1. Press and hold CH1 or CH2 channel select buttons for approximately 2 seconds. The selected channel's green LED will turn orange and the channel set point will be displayed on the LCD.
2. Adjust the set point using the increment and decrement buttons. If either (up/down) button is held for 2 seconds the fast scroll feature is activated.
3. To return to normal operation, press either CH1 or CH2 channel select button for approximately 2 seconds. Also, if the front panel buttons are inactive for 10 seconds or greater the controller will return to normal operation.
4. To change degrees F to degrees C, simultaneously press and hold the increment and decrement buttons for 2 seconds to toggle from F to C.
5. The channel scan can be disabled. This will allow the operator to manually select and continuously monitor either channel. To toggle this feature, press and hold the decrement button while the power switch is turned ON. Release the button when the firmware version is displayed on the LCD.
6. Pressing the Standby button will reduce the set point temperatures by 100° F for 2 minutes.



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P/N: 8901471, Date: 09/2007