



EQUIPMENT Manual

Loctite® Cartridge Heater 2 x 300 ML, 65°C Item # 1271651

The Loctite cartridge heater is specifically designed to pre-heat 300 ml urethane adhesive metal cartridges to 65 degrees Celsius.

- **HOT SURFACES!** The cartridges and heater can reach temperatures of 150 Degrees Fahrenheit. Avoid skin contact.
- Connect only to a properly grounded electrical outlet. Do not modify the plug or use with an adapter. Improper connection may cause electrical shock.
- Do Not Use in damp or wet conditions!
- Wear safety glasses and protective gloves when operating the heater.
- The heater is preset at 65 degrees Centigrade/149 degrees Fahrenheit—there are no temperature adjustments. Do not clean cartridge nozzles or surfaces with heat or flame. Use this unit only to pre-heat cartridges.
- Never put any object in the heater other than the Reactive Urethane Cartridges recommended by Loctite.
- Read cartridge product's MSDS prior to product use.

Operation:

1. Simply plug the device to a 120 VAC (standard single phase) outlet.
2. On the front of the unit, turn the power switch to the ON position. The switch should illuminate indicating power is ON the device.
3. Allow the unit 30 minutes to warm-up to operating temperature.
4. A cartridge (or cartridges) can then be inserted into the device as needed.
5. Do not operate the Cartridge Heater and leave unattended.

Suggestions for proper use

1. Ensure that the cartridges being used are not punctured, nor are opened (from previous use).
2. Insert cartridges into the unit that are expected to be used.
3. Do not leave cartridges in the unit (heating) over-night.
4. Turn the Cartridge heater off when not expected to be used for several hours. Make sure the unit is not left operating over-night, unless it is being used (for production purposes).
5. If a cartridge is leaking product, turn the heater off (disconnect from the wall outlet), and clean any spills immediately (use safety equipment to protect from burns).

WARRANTY

Henkel expressly warrants that all products referred to in this Instruction Manual for **1271651** Henkel Cartridge Heater 2 x 300 ml (hereafter called “Products”) shall be free from defects in materials and workmanship. Liability for Henkel shall be limited, as its option, to replacing those Products which are shown to be defective in either materials or workmanship or to credit the purchaser the amount of the purchase price thereof (plus freight and insurance charges paid therefor by the user). The purchaser’s sole and exclusive remedy for breach of warranty shall be such replacement or credit.

A claim of defect in materials or workmanship in any Products shall be allowed only when it is submitted in writing within one month after discovery of the defect or after the time the defect should reasonably have been discovered and in any event, within (12) months after the delivery of the Products to the purchaser. This warranty does not apply to perishable items, such as (fuses, lights, etc.). No such claim shall be allowed in respect of products which have been neglected or improperly stored, transported, handled, installed, connected, operated, used or maintained. In the event of unauthorized modification of the Products including, where products, parts or attachments for use in connection with the Products are available from Henkel, the use of products, parts or attachments which are not manufactured by Henkel, no claim shall be allowed.

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