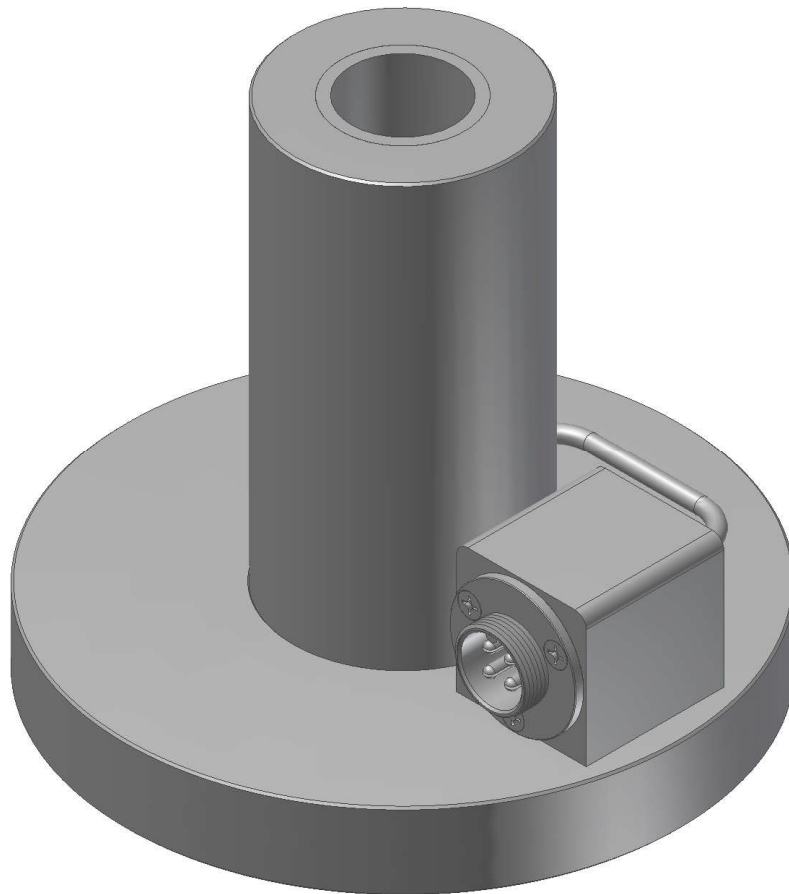




EQUIPMENT Operation Manual



Loctite® PUR-Pre Heater-30ml Syringe
Part Number 1464917

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1. Please Observe the Following

1.1 Emphasized Sections



WARNING!

Refers to safety regulations and required measures that protect the operator or other persons from injury or danger to life.



Caution!

Emphasizes what must be done or avoided so that the unit or other property is not damaged.



Notice:

Gives recommendations for better handling of the unit during operation or adjustment, as well as for service activities.

1.2 Items Supplied

1 PUR-Pre Heater-30ml

1 PUR Pre Heater Cable

Additional Items Required (Need to Purchase Separately)

PUR-Controller-30ml Syringe, Part Number 1464916

1.3 For Your Safety

For safe and successful operation of the unit, read these instructions completely. If the instructions are not observed, the manufacturer can assume no responsibility. Be sure to retain this manual for future reference.



WARNING!

Always wear temperature resistance gloves before touch the housing of the Pre Heater.



WARNING!

Never remove the cover of the unit without first switching the power off and unplugging the power cord.



WARNING!

Damage to the power cord or the housing can result in contact with live electrical parts. Check the power cord and housing before each use. If the power cord or unit is damaged, do not operate.

The unit may be repaired only by a Loctite® authorized service technician.

1. Please Observe the Following (continued)

1.4 Field of Application, (Intended Usage)

This Loctite® PUR-Pre Heater-30ml Syringe is designed for use with the Loctite® PUR-Controller-30ml Syringe. The system is designed for use in pre-heating Loctite® brand PUR hotmelt adhesive products.

2. Description

2.1 Theory of Operation

When the unit is switched on, electrical power is supplied to the temperature controller and timer. The system will reach the pre-set temperature (time varies with different pre-set temperatures typically within 10-15 minutes). The dispensing parameters (temperature, pressure and dispensing time) must be determined before use. The dispensing parameters depend on the properties of the adhesive product.

The timed exposure cycle starts by momentarily depressing the footswitch or when an externally operated device such as Loctite® Benchtop Robot or PLC makes a relay closure across pins 1 and 9 of the nine pin footswitch connection on the rear panel. In the manual operating mode, the dispensing pressure remains open for as long as the footswitch is depressed or alternate external device maintains contact between pins 1 and 9.

3. Installation

3.1 Unpacking and Inspection

Carefully remove the system from its shipping carton and inspect it for any signs of damage. Any damage should be reported immediately to the carrier. Refer to the list of supplied parts (see page 4) and compare to the contents. Report any missing or damaged parts promptly to the Henkel customer service department at 1-800-LOCTITE (562-8483).

3.2 Connecting the Unit

- Use only the cable set supplied.
- Connect the electric wire with connector to either “Heater 1 Connector” or “Heater 2 Connector” of the PUR-Controller-30ml Syringe.

4. Operating the Unit

4.1 Electrical Connections (With no AC Power to Unit)

1. Plug the PRE HEATER 4 pin connector to either HEATER 1 or HEATER 2 connectors located on the rear panel of the PUR-Controller-30ml Syringe 1464916. Make sure that the connections are secure.
2. Set the required pre heat temperature on the temperature controller and the unit will start to heat up immediately.

 **Notice:**

Do NOT remove the end cap and tip cap from the syringe during pre heat.

5. Care and Maintenance

5.1 Care

- This unit should be stored in a level, dry location at ambient condition out of direct sunlight.

5.2 Maintenance

The unit requires no special maintenance.

6. Troubleshooting

Symptom	Possible Corrective Action(s)
The system does not heat up	<ol style="list-style-type: none">1. Confirm that the unit is connected to the Heat 1 or Heat 2 controller.2. Check the pre-set temperature on the Heater Controller.

7. Warranty

For Loctite® PUR-Pre Heater-30ml Syringe

Henkel expressly warrants that all products referred to in this Instruction Manual for Loctite® PUR-Pre Heater-30ml Syringe (hereafter called "Products") shall be free from defects in materials and workmanship. Liability for Henkel shall be limited, at its option, to replacing those Products which are shown to be defective either in materials or workmanship or to credit to the purchaser the amount of the purchase price thereof (plus freight and insurance charges paid therefore by the user). The purchaser's sole and exclusive remedy for breach of warranty shall be such replacement or credit.

A claim of defect in materials or workmanship in any Products shall be allowed only when it is submitted to Henkel in writing within one month after discovery of the defect or after the time the defect should reasonably have been discovered and in any event, within twelve months after the delivery of the Products to the purchaser. No such claim shall be allowed in respect of Products which have been neglected or improperly stored, transported, handled, installed, connected, operated, used or maintained or in the event of unauthorized modification of the Products including, where products, parts or attachments for use in connection with the Products are available from Henkel, the use of products, parts or attachments which are not manufactured by Henkel.

No Products shall be returned to Henkel for any reason without prior written approval from Henkel. Products shall be returned freight prepaid, in accordance with instructions from Henkel.

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