

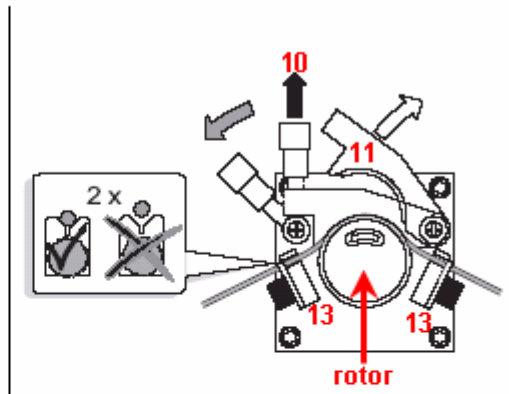
Subject: Loctite® Benchtop Peristaltic Dispenser Set-up Hints.

1. Benchtop Peristaltic Dispenser Set-up:

The set-up of the Benchtop Peristaltic Dispenser (item # 98548) takes patience and the need to follow the directions in the Operating Manual. The key to eliminating the binding of the feedline tubing across the rotor is to slightly push down on the tube guide (11) while the rotor is turning and adjust the internal screw under the white cap (if necessary) on the guide lock. The space between the tube guide and feedline is critical and if not adjusted correctly, the feedline will become crimped.

Be sure that the rotor is turning slowly in the direction of adhesive flow

- As shown in the right graphic, lift guide lock 10 and release tube guide 11.
 - Put the tube into the groove of the right tube holder 13.
 - Place the tube directly on the rollers.
 - Put the tube into the groove of the left tube holder 13.
 - Press the white guide plate of tube holder on both sides carefully against tube and fix it with the locking knob.
 - Pay attention that the tube is placed directly on the rollers.
- The tube is guided and held in place with the tube guide 11.
- **Slowly close the tube guide 11 while the rotor is still turning.**



Notice!

If the tube guide is tightened without turning the rotor, the shape of the rotor rolls will be impressed and the tube will not be inserted evenly.

NOTE: If problems persist, change to larger size feedline tubing.