



1001 Trout Brook Crossing  
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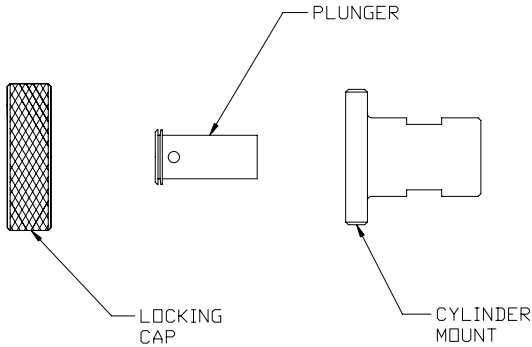
## Posi-Link™ 10-50 Syringe Nest Installation

Part # 98639 Posi-Link™10-50, 10ml Syringe Nest  
 Part # 98640 Posi-Link™10-50, 25ml Syringe Nest

North American Engineering Center, December 2005

### Product Description

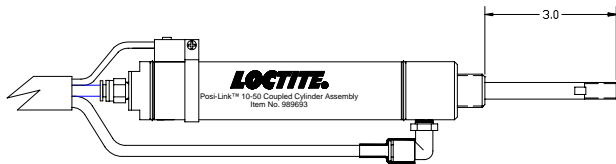
The syringe nest is made up of the following components:



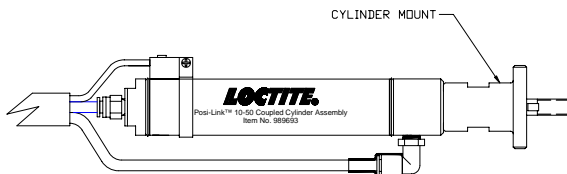
### Installation Procedure

1. Power up the Posi-Link™ Dispense System.
2. Extend dispense cylinder rod approximately 2.0" by:
  - a. Pressing 'Run Mode' key
  - b. Press 'Engage Package' key
  - c. Allow rod to extend 2.0 inches
  - d. Press 'Stop' key

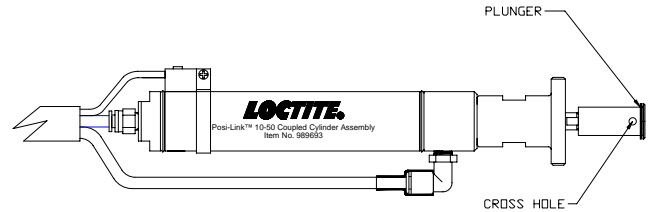
**Note: Do not extend cylinder by pulling on the rod.**



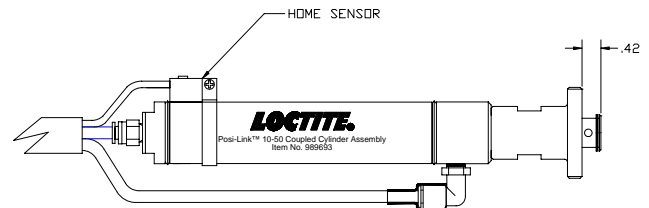
3. Screw cylinder mount onto dispense cylinder.



4. Screw plunger onto cylinder rod. Use cross-hole to tighten plunger onto cylinder rod.



5. Retract dispense cylinder rod by pressing the 'Home/Unload' key. The plunger will retract into cylinder mount leaving approximately 0.42" of the plunger exposed.



6. If plunger extends greater than 0.46" or less than 0.38 adjust the home sensor. To adjust the home sensor loosen clamping screw and move the sensor back to decrease the plunger length or forward to increase the plunger length.

**Note: The position of the plunger pertains to the accuracy of the low level inductor.**



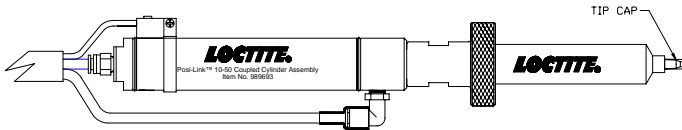
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- Slide Loctite product syringe through the center hole in the locking cap. Screw locking cap onto cylinder mount.



**Note:** Leave tip cap on the syringe until package is 'Engaged'

### Optional Accessories (not included):

989751	Posi-Link™ 10-50, Barbed Piston 10ml
989752	Posi-Link™ 10-50, Barbed Piston 25ml
98646	Universal Syringe Mounting Bracket